CERTIFICATE

TÜV NORD Systems GmbH & Co. KG

certifies that the company

Börger GmbH
Benningsweg 24
46325 Borken-Weseke / Germany

has been verified and recognized
as welding workshop based on the requirements of the standard

DIN EN ISO 3834-2

Comprehensive quality requirements

Certificate-No.: 07/204/1411/HS/4170/22

The range of validity and details of the inspection can be seen
on the back page and in our report

No.: 8120156125

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

January 2025

Digitally signed by Schneider Viktor

Hamburg, 28.04.2022

To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD GROUP root certificate is required: https://www.tuev-nord.de/en/customer-login/digital-signature/

Certification body
of TÜV NORD Systems GmbH & Co. KG
Accredited Body

TÜV NORD Systems GmbH & Co. KG • Technikzentrum • Certification Body
Große Bahnstraße 31 • 22525 Hamburg
Telefon (040) 8557-2368 • Fax (040) 8557-2710 • E-mail: technikzentrum@tuev-nord.de

DAkkS Deutsche Akkreditierungsstelle D-ZE-11074-03-00

Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: Börger GmbH, 46325 Borken-Weseke
Cert.-no.: 07/204/1411/HS/4170/22
Date of issue: 28.04.2022

1 Product(s) of the manufacturer
Structural components and steel structures
until EXC2 according to EN 1090-2.
In the following depending on possibly further required certifications:
Pressure equipment and piping

2 Product standards and other standards (see DIN EN ISO 3834-5)
AD 2000 HP0, AD 2000 HP100R, DIN EN 13445, DIN EN 13480, DIN EN 1090-2
DIN EN ISO 9606-1
DIN EN ISO 5817
DIN EN ISO 15610, DIN EN ISO 15614-1

3 Material groups (acc. to CEN ISO/TR 15608)
1.1, 1.2 R_{eH} ≤ 355 MPa, 8.1, 8.2, 10.1

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 R_{eH} ≤ 355 MPa
141 TIG Tungsten inert gas welding, manual	1.1 R_{eH} ≤ 235 MPa 8.1, 8.2, 10.1
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5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Nünning, Jens	IWS	Responsible welding coordinator B
Osterholt, Gerhard	IWS	Deputy welding coordinator B
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* The level of knowledge complies with ISO 14731 B, S or C